PATENT COOPERATION TREATY

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)

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Applicant's or agent's file reference SAP-709-PC	FOR FURTHER ACTION		See Form PCT/IPEA/416	
International application No. PCT/JP2004/012040	International filing date (day/montl) 17.08.200		Priority date (day/month/yea	
International Patent Classification (IPC) of Int.Cl. C01F11/22 (2006.03)	r national classification and IPC	.01), C	<i>02F1/58(2006.0</i> 1	()
Applicant Morita Chemical In				
 This report is the international Authority under Article 35 and tr This REPORT consists of a total This report is also accompanied to a total of 	of3 sheets, including	ing to Article	30.	ary Examining
sheets of the de and/or sheets of Administrative Administrative sheets which su beyond the disc Supplemental F b. a total of (indicate type containing a sequence by	scription, claims and/or drawing ontaining rectifications authorize Instructions). spersede earlier sheets, but whick closure in the international applications. and number of electronic carrier isting and/or tables related theret	d by this Authorit cation as filed (s)	ority (see Rule 70.16 and Sec y considers contain an amend as indicated in item 4 of Bo	dment that goes
Box Relating to Sequent 4. This report contains indications	nce Listing (see Section 802 of the relating to the following items:	ie Administrati	ye histractions).	
Box No. IV Lack of use Box No. V Reasoned citations at Box No. VI Certain do Box No. VII Certain do	ne report blishment of opinion with regard nity of invention statement under Article 35(2) with and explanations supporting such ocuments cited efects in the international applications on the international applications.	th regard to no statement		
Date of submission of the demand 17.11.2005		e of completio	25.01.2006	
Name and mailing address of the IPEA/JP		horized office	r	4G 9266
Japan Patent Office 3-4-3 Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan		OMOKO		3416

3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/JP2004/012040

Box No. I	E	asis of the report
1. With	n regard the inter a translat translat in pu	to the language, this report is based on: national application in the language in which it was filed ation of the international application into, which is the language of a ion furnished for the purposes of: ternational search (Rules 12.3(a) and 23.1(b)) ablication of the international application (Rule 12.4(a)) ternational preliminary examination (Rules 55.2(a) and/or 55.3(a)) to the elements of the international application, this report is based on (replacement sheets which have been
furni	ished to	the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed"
		annexed to this report): rnational application as originally filed/furnished
区	the desc	cription:
	pages* pages*	1-29 as originally filed/furnished received by this Authority on received by this Authority on
Z	the clair Nos. Nos.* Nos.*	as originally filed/furnished as amended (together with any statement) under Article 19 1,7,9-13 received by this Authority on received by this Authority on
shee		as originally filed/furnished received by this Authority on
shee	ets/figs * a sequ	ence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3. 🔽	The and I	the description, pages the claims, Nos. 2, 8 the drawings, sheets/figs the sequence listing (specify): any table(s) related to sequence listing (specify):
4. 🎞	made (Rule	report has been established as if (some of) the amendments annexed to this report and listed below had not been since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box 70.2(c)).
		the description, pages the claims, Nos. the drawings, sheets/figs the sequence listing (specify):
* If iter	m 4 app	any table(s) related to sequence listing (specify): lies, some or all of those sheets may be marked "superseded."

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP2004/012040

Box No. V Reasoned statement under Ar citations and explanations sup		der Article 3 ons supporti	tle 35(2) with regard to novelty, inventive step or industrial applicability; orting such statement		
1. Statement	Ė	Claims		YES	
1000	elty (N)	Claims		NO	
Inve	ntive step (IS)	Claims Claims	1,3-7,3 13	YES NO	
Indu	strial applicability (IA)	Claims Claims	1,3-7,9-13	YES NO	

2. Citations and explanations(Rule 70.7)

The subject matter of claim 1,3-7,9-13 is neither disclosed in any of the documents cited in the ISR nor obvious to a person skilled in the art.

CLAIMS

1. (amended) A method for producing calcium fluoride, said method comprising introducing a fluoride-containing effluent together with an aqueous calcium chloride solution into a reaction system under an acidic condition with hydrochloric acid of pH 2 or lower to deposit calcium fluoride particles of a comparatively large size with a purity of 98% or higher, and then recovering said particles.

2. (Cancelled)

- 3. The method according to claim 1, wherein the fluoride-containing effluent and/or the aqueous calcium chloride solution contain hydrochloric acid, or an aqueous hydrochloric acid solution is separately introduced continuously or intermittently into the reaction system.
- 4. The method according to claim 1, wherein the reaction is conducted at room temperature or from 30 to 90°C.
- 5. The method according to claim 1, wherein the calcium fluoride product has an average particle size of 5 to 300 $\mu m.$
- 6. A reuse method comprising reacting a part or all of hydrochloric acid, which is contained in the solution after recovery of calcium fluoride formed by the reaction, with a calcium salt such as calcium hydroxide, calcium oxide and calcium carbonate to form calcium chloride, and using the formed aqueous calcium chloride solution as the aqueous calcium chloride solution according to claim 1.

7. (amended) A method for producing calcium fluoride, said method comprising introducing a hydrofluoric acid-containing effluent together with an aqueous calcium chloride solution into a reaction system under an acidic condition with hydrochloric acid of pH 2 or lower to deposit calcium fluoride particles of a comparatively large size with a purity of 98% or higher, and then recovering said particles.

8. (Cancelled)

- 9. (amended) The method according to claim 6, wherein the hydrofluoric acid-containing effluent and/or the aqueous calcium chloride solution contain hydrochloric acid, or an aqueous hydrochloric acid solution is separately introduced continuously or intermittently into the reaction system.
- 10. (amended) The method according to claim 6, wherein the reaction is conducted at room temperature or from 30 to 90°C.
- 11. (amended) The method according to claim 6, wherein the calcium fluoride product has an average particle size of 5 to 300 $\mu m.$
- 12. (amended) A reuse method comprising reacting a part or all of hydrochloric acid, which is contained in the solution after recovery of calcium fluoride formed by the reaction, with a calcium salt such as calcium hydroxide, calcium oxide and calcium carbonate to form calcium chloride, and using the formed aqueous calcium chloride solution as the aqueous calcium chloride solution according to claim 6.

13. (amended) A method for recycling calcium fluoride, characterized in that the calcium fluoride recovered by the method according to claim 1 or 6 is supplied as a raw material for producing hydrogen fluoride.